

HBM

THE STURDY POWERHOUSE. THE HBM.



You need a manual sheet metal bender that bends 3-metre sheets? Then the Schechtl HBM is just the right machine for you! The HBM has a bending capacity of 1.00 mm steel, and its design is so robust that it is virtually indestructible. The combination of precision, strength and a wide range of accessories makes the HBM a powerful tool for your workshop.

BENEFITS

- ✓ **Great flexibility** with a working length of 3 m
- ✓ Realises **unusual profiles**
- ✓ **Solid** construction – practically indestructible
- ✓ **1-man operation** with minimum effort
- ✓ **High working convenience** – back-friendly working height

TECHNICAL DATA

Subject to change

| MODEL | HBM | | 250 | 310 |
|-----------------------|---|----|------|------|
| WORKING LENGTH | | mm | 2540 | 3100 |
| OUTPUT | Steel (400N/mm ²) | mm | 1,00 | 1,00 |
| | Stainless steel (600N/mm ²) | mm | 0,80 | 0,80 |
| | Cooper (300N/mm ²) | mm | 1,25 | 1,25 |
| | Aluminium (250N/mm ²) | mm | 1,50 | 1,50 |
| | Zinc (150N/mm ²) | mm | 2,50 | 2,50 |
| DIMENSIONS | Length | mm | 3569 | 3998 |
| | Depth | mm | 750 | 750 |
| | Overall height | mm | 1300 | 1300 |
| WEIGHT | | kg | 1290 | 1480 |
| CLAMPING BEAMS | Opening height | mm | 130 | 130 |

SERIES EQUIPMENT

The following series equipment is possible depending on the version (working length/control):

- ✓ Sharp rail 20° R 1 mm offset
 - ✓ Insert rail 10 mm
 - ✓ Insert rail 24 mm
 - ✓ Support grid
 - ✓ Foot pedal
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ADD-ONS - OPTIMISE YOUR HBM

The following add-ons are possible depending on the version (working length/control):

- ✓ Roller shear RSL
 - ✓ Manual back gauge 750 mm
 - ✓ Beading apparatus
 - ✓ Advice on rails
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All details onHBM