

# HA

THE STURDY POWERHOUSE. THE HA.



The model HA is the strongest manual swivel bending machine in the Schechtl range and can be supplied with working lengths of 1 metre to 4 metres. It is a particularly budget-friendly alternative where it is not possible or not recommendable to use motorized machines. And all this without compromising on power, precision and application options.

## BENEFITS

- ✓ Specially designed for **thick and long sheets**
- ✓ **Extremely sturdy** and powerful
- ✓ **1-man operation** with minimum effort
- ✓ **Versatile** through a comprehensive range of accessories
- ✓ **High working convenience** – back-friendly working height

## TECHNICAL DATA

Subject to change

MODEL	HA		400	310	250	200	150	100
<b>WORKING LENGTH</b>		mm	4040	3100	2540	2040	1540	1040
<b>OUTPUT</b>	Steel (400N/mm <sup>2</sup> )	mm	0,80	1,50	1,50	2,00	2,50	3,00
	Stainless steel (600N/mm <sup>2</sup> )	mm	0,50	1,00	1,00	1,25	1,50	2,00
	Cooper (300N/mm <sup>2</sup> )	mm	1,25	2,00	2,00	2,50	2,50	3,00
	Aluminium (250N/mm <sup>2</sup> )	mm	1,25	2,00	2,00	2,75	3,25	4,00
	Zinc (150N/mm <sup>2</sup> )	mm	2,00	3,00	3,00	3,50	4,00	4,00
<b>DIMENSIONS</b>	Length	mm	5013	4149	3549	3049	2549	2049
	Depth	mm	750	750	750	750	750	750
	Overall height	mm	1300	1300	1300	1300	1300	1300
<b>WEIGHT</b>		kg	2230	1780	1580	1380	1180	980
<b>CLAMPING BEAMS</b>	Opening height	mm	120	120	120	120	120	120

# SERIES EQUIPMENT

The following series equipment is possible depending on the version (working length/control):

- ✓ Sharp rail 20° R 1 mm offset
  - ✓ Insert rail 10 mm
  - ✓ Insert rail 24 mm
  - ✓ Support grid
  - ✓ Foot pedal
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# ADD-ONS - OPTIMISE YOUR HA

The following add-ons are possible depending on the version (working length/control):

- ✓ Roller shear RSL
  - ✓ Manual back gauge 750 mm
  - ✓ Goat's foot tooling 93 mm
  - ✓ Advice on rails
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All details onHA